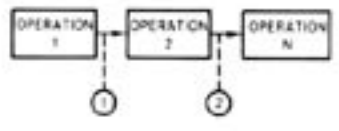
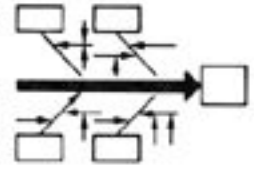
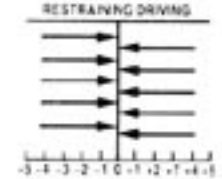
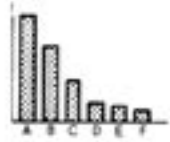


**RESEARCH DYNAMICS**

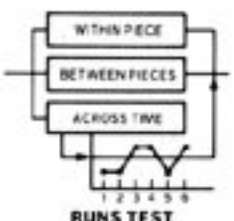
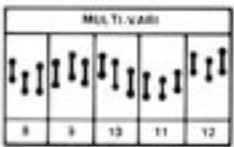
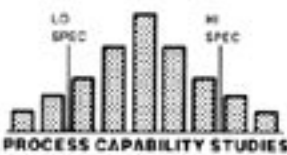


GATE	PARAMETER	DATA	CONTROL
1			
2			
3			
4			

**CONTROL OPTIMIZATION PLAN**

FREQUENCY	ACTION MATRIX			
	SEVERITY			

**CORRECTIVE ACTION MATRIX**

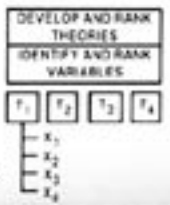
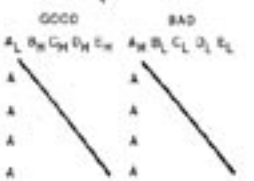
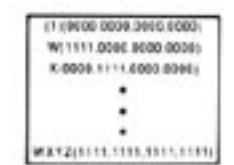
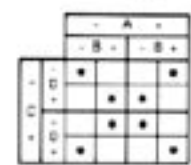
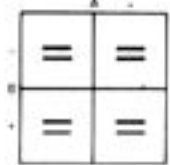
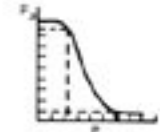


- DEFINE PROBLEM**
- CONDITIONS
  - EXTENT
  - LEVEL OF PERFORMANCE
  - TIME FRAME
  - STANDARDS



$$S = \sqrt{\frac{\sum (X_i - \bar{X})^2}{n-1}}$$

**STATISTICS**



**PROBLEM IDENTIFICATION**